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ASSY QTY

ASSY QTY

B/O Part #

B/O

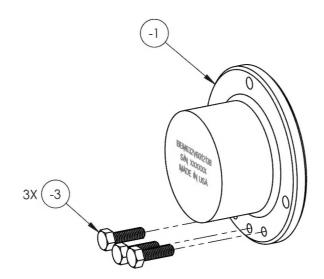
Description

BLANK

3 HEX HEAD CAP SCREW

	REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
1		RELEASED FOR PRODUCTION.	2/3/2017	RJC	JAG		





Material

WHITE DELRIN/ACETAL

NYLON

B/O INFORMATION OR SPECIFICATIONS

M6 X 1 X 20mm (MCMASTER-CARR #94175A725)

PG.

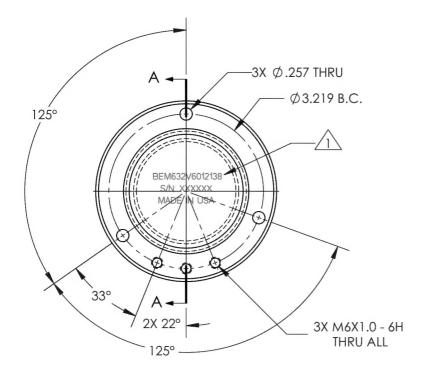
2

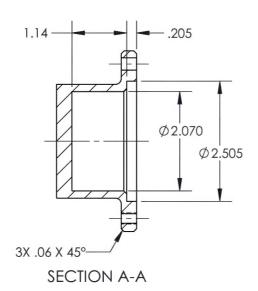
- NOTE: 1. REF. AIRBUS T/N M632V6012138.
- 2. PART OF KIT RBEM632V6009102.

DART							
COMPRESSOR BLANK							
DWG NO.	DWG NO. RBEM6			2V6012138			
MAT'L HEAT TREAT FINISH SPEC				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES			
DRAWN BY: CLOUGH .015 x 45° OF							
OPPS APPR:	S APPR: ANDERSON			AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
QA APPR:				USED ON MODEL			
APPROVED:	GILBERT			H175			
SCALE	1:2	DATE	6/1	5/2016	SHEET 1 OF	2	

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REV ECR DESCRIPTION DATE INITIAL APPROVED		REVISIONS			
	REV		DATE	INITIAL	APPROVED







LASER ENGRAVE T/N, S/N, "MADE IN USA", FILL IN TEXT WITH BLACK PAINT.

- Ø2	.37 —		
п	77	R.12	(-1) RI ANK
			BLANK

AEROSPACE						
TITLE	COMPRESSOR BLANK					
DWG NO.	RBE	/60121	38-1	REV 1		
MAT'L WHITE	MAT'L WHITE DELRIN/ACETAL			UNLESS OTHERWISE SPECIFIED		
HEAT TREAT				DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX + .01 ANGLES ±.5° .X ± .1 SURFACES = 125/		
FINISH	INISH					
SPEC			.X ± .1 SURFACES = 125			
DRAWN BY:	RAWN BY: CLOUGH		.015 x 45° OR .015R			
CHECKED:	HECKED: DUERFELDT			2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
OPPS APPR:						
QA APPR:	LINDSAY D: GILBERT		USED ON MODEL			
APPROVED:			H175			
SCALE	1:2	DATE 6/	15/2016	SHEET 2 OF	2	